STARTING UP
The power and vacuum will probably be kept on at all times-- So all you have to do is flip
the display switch up on the front of the SEM close to the floor and the door. If the
machine is not on, then go through the following steps.

1) Start the running water by turning the two top water valves to the left and the bottom
right water valve a little to the left. Look at the water display valve with the flashlight (it is
on the side of the machine nearest the door, close to the floor). Make sure that the water is
at 1-1.5 l/min flow rate.

2) Turn the power switch on the right side of the wall to the on position.

3) Turn on the EVAC POWER switch on the front of the SEM. Wait about 15 seconds.

4) Then turn on the DISPLAY switch. Don’t worry about the initial beeps, they will go
away. If they persist then the vacuum or water is not working right.

5) Press the EVAC/AIR switch on the control panel to EVAC. Wait about 20 minutes to
get a good vacuum.